

## TECHNICAL SUPPORT SERVICE

### Router motor Failure

1. Check that the mains plugs are switched on.
2. Check the emergency stop is fully pulled out.(if not power machine off and reboot)
3. Is the dust extraction working? If so check the router motor brushes, these can be bought by quoting 75-UMF500
4. Check the fuses in the power lead and also in the Vac Relay box.



Check here for fuse

5. Press menu are the controller.
  - For Dsc2000 and C version electronics, press menu scroll to Misc and press Set. Use the arrows to locate table and press set on AUX. Use the arrows to move it off Auto, can you hear a clicking noise coming from the control box.
  - For E version electronics, press menu and scroll to Outputs. Use the arrows until the cursor is over Aux and move it from Auto to On can you hear a clicking noise.

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